

ABSTRACT OF DISCLOSURE

Each of batch processing lines has its exclusive one set
5 material processing line independent from others is operated
according to the special algorithm which changes amount to be
prepared in the batch process in a few batches in the final stage
of the downstream process based on a calculated total amount
required by the downstream process to complete manufacturing.

10 The invention is capable of easily coping with the change of
raw materials or prescriptions for the product without
increasing or changing existing pipe lines or chemical liquid
stock vessels and almost completely avoiding a waste of
material.

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